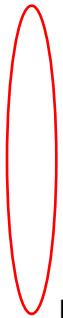
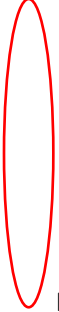


Fillet weld, all around



Fillet weld, all around





Fillet weld, all around



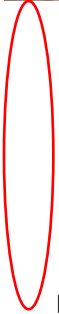












Flare bevel groove weld, all around





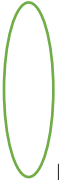


Fillet weld, all around





Flare bevel groove weld, all around



Fillet weld, all around